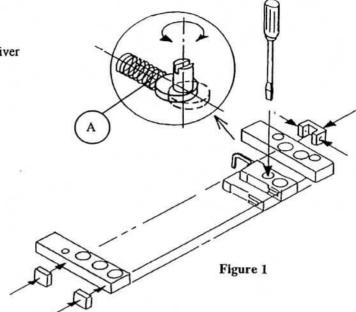
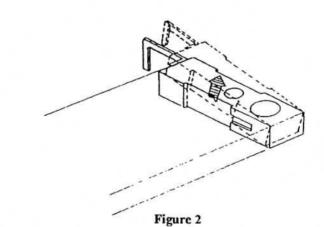
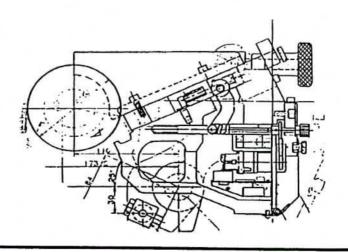
## VIII. Ink Fountain Maintenance

1. Loosen spring "A" in the key with screwdriver (figure 1).

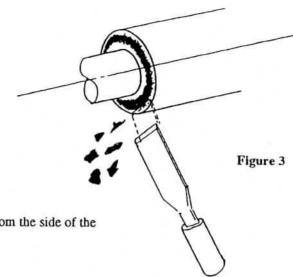
2. Remove the key - one at a time! (figure 2).



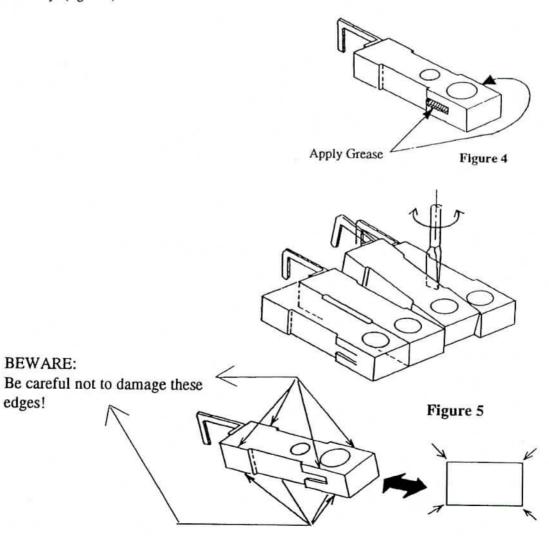




## Ink Fountain Maintenance



- 3. Clean fountain roller. Remove and clean dried ink from the side of the fountain ball (figure 3).
- 4. Apply grease to both side of each key (figure 4).
- 5. Reinstall ink keys (figure 5).



- Reinstall cheek "B". Insure that gap between fountain ball and cheek is less than 0.02mm (figure 6).
- Make sure ink fountain closes smoothly so that the cheek does not touch the fountain ball (figure 7).

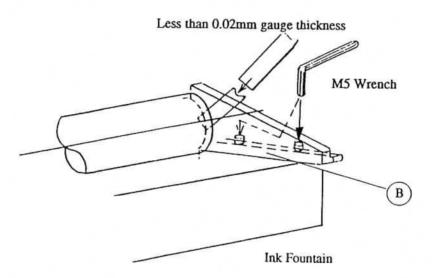


Figure 6

